



# **Casing Wear evaluation through simulation**

**Visegrád, 21 November 2013**

**Society of Petroleum Engineers**



# Overview



- Theoretical background
- Candidate well
- Simulation workflow
- Simulation results
- Conclusions



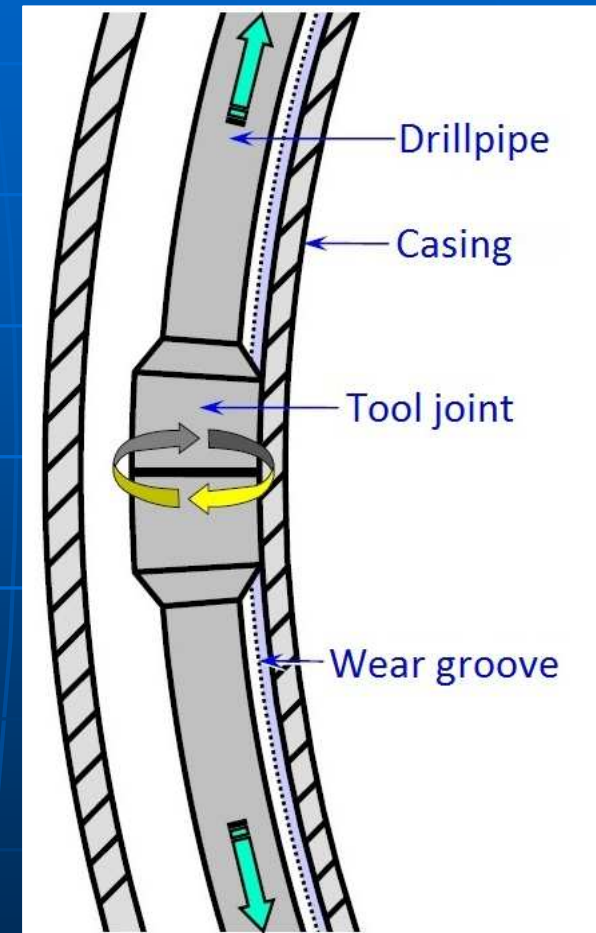
# Theoretical background



- Well integrity
  - Reduced burst and collapse pressure
- Well life
  - Future well operations
  - Artificial lift
- Costs
  - Casing remediation
  - Well abandonment

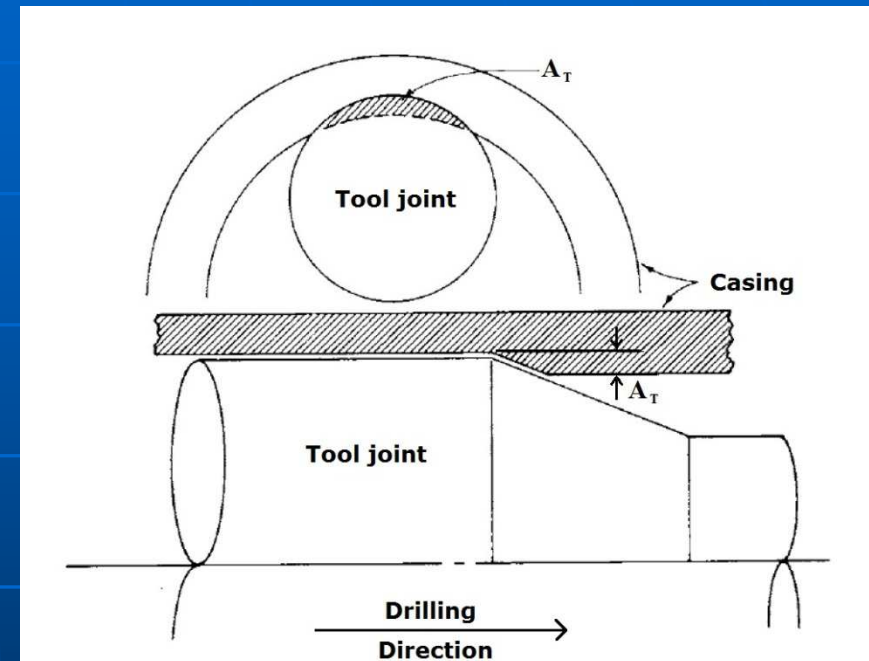
# Theoretical background

- Rotating tool joint forced against the casing wall
- Contact causes friction
- Result: Crescent-shaped wear groove



# Theoretical background

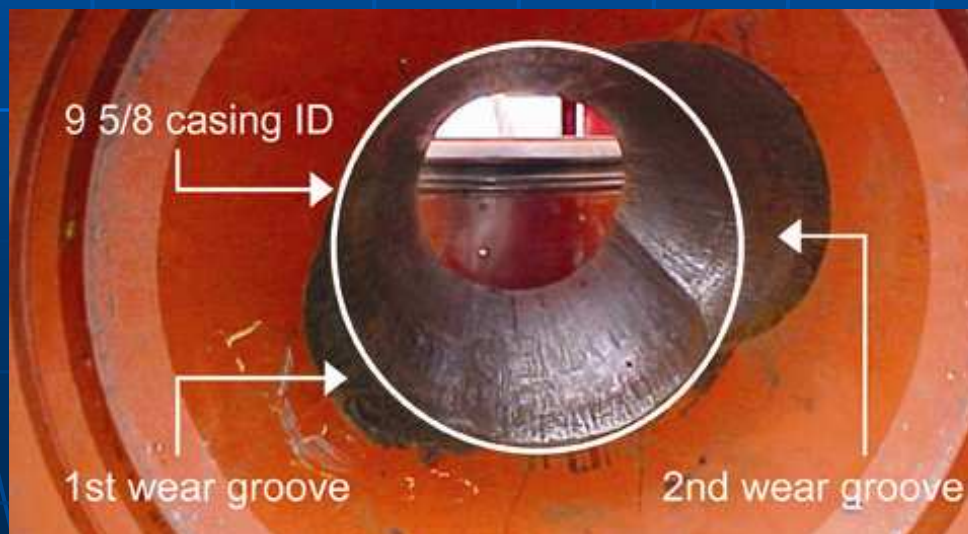
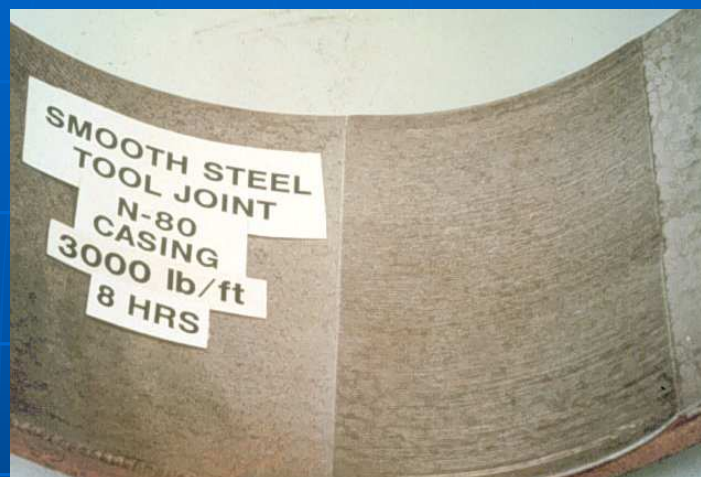
- High contact pressure
- Contact area initially a line, slowly becomes a groove







# Theoretical background





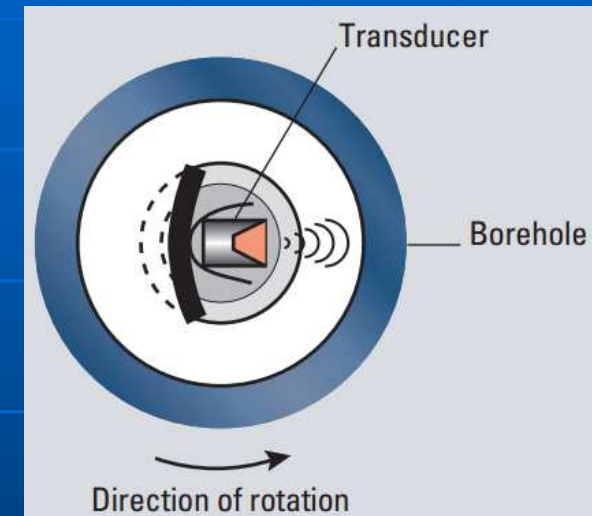
# Affecting parameters



- Lateral load
- Well survey (Dogleg severity)
- Mud composition
- Tool joint hardbanding

# Casing Wear logging tools

- Ultrasonic Imaging Tool
- Circumferential borehole-imaging tool







# Wear mitigation



- Non-rotating drillpipe protector
- Downhole motor
- Mud additives – lubricants
- Tool-joint materials
- Internal casing coating





# Remedial actions



- Complete replacement
- Partial replacement
  - Rethreading
  - Overshot
- Squeeze cementing



# PetrisWinds DrillNET



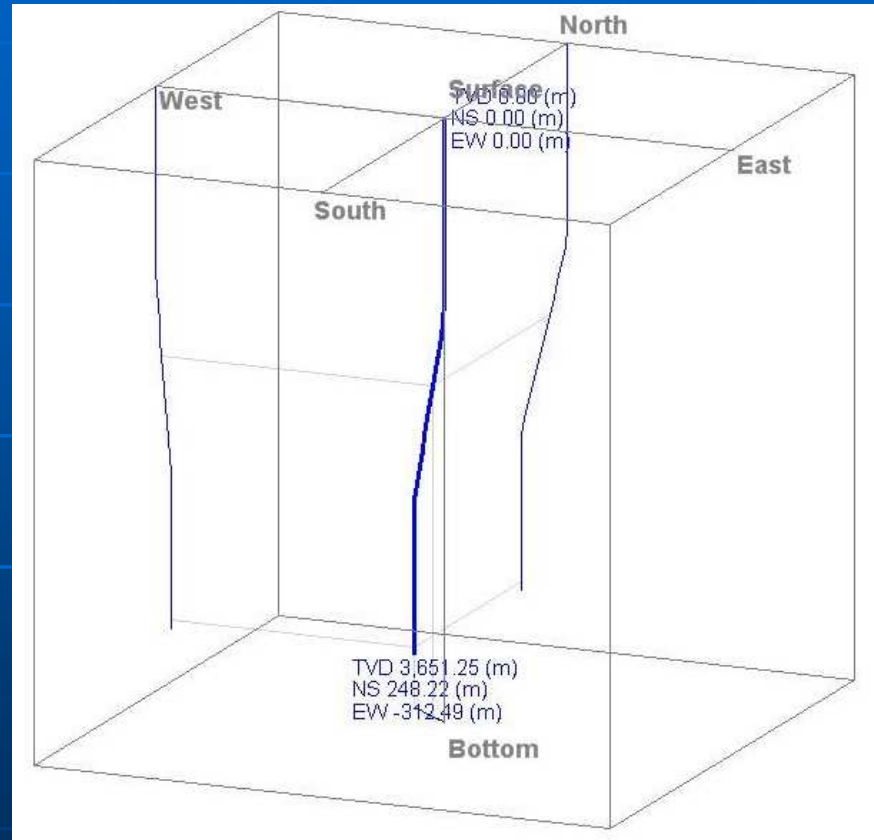
- Drilling engineering integrated analysis package
- Casing Wear module
- The model predicts the location and magnitude of casing wear in casing strings
- Calculates volumetric casing wear
- Energy based calculations



# Candidate well

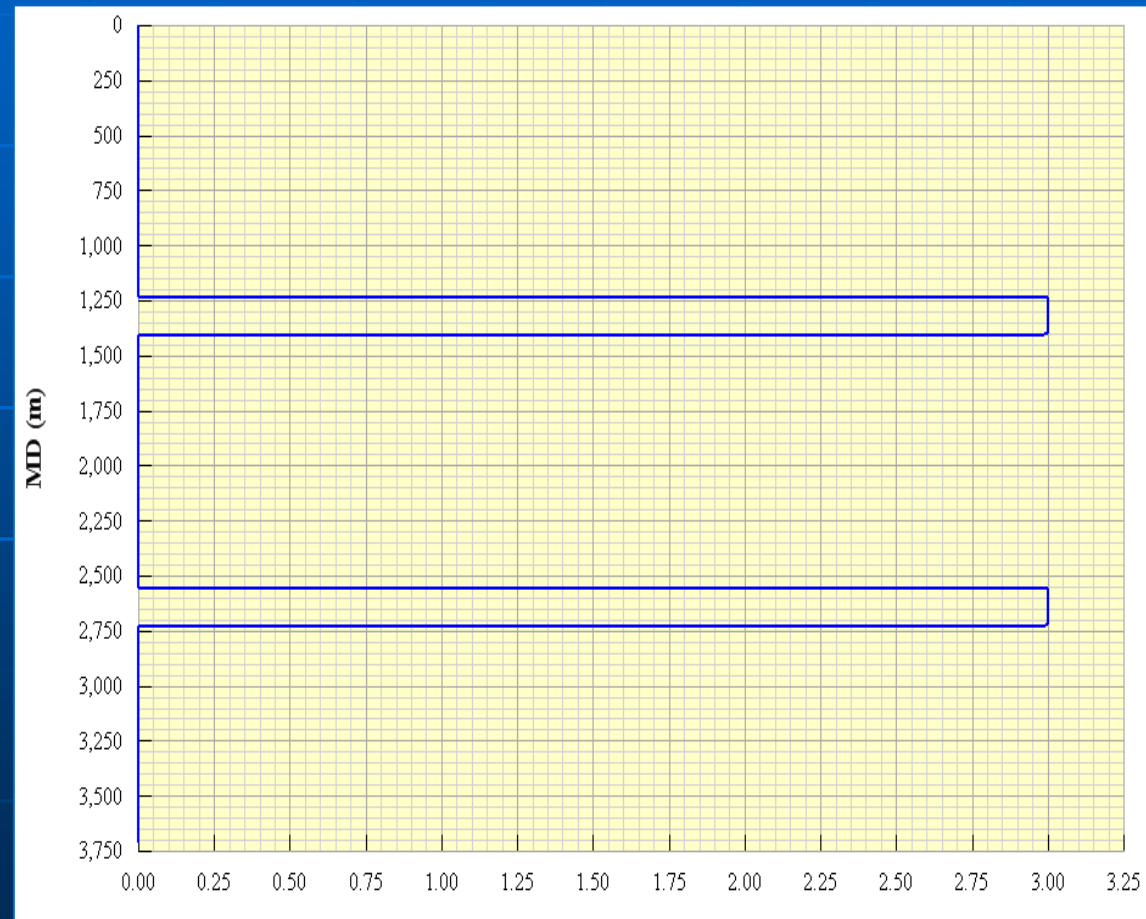
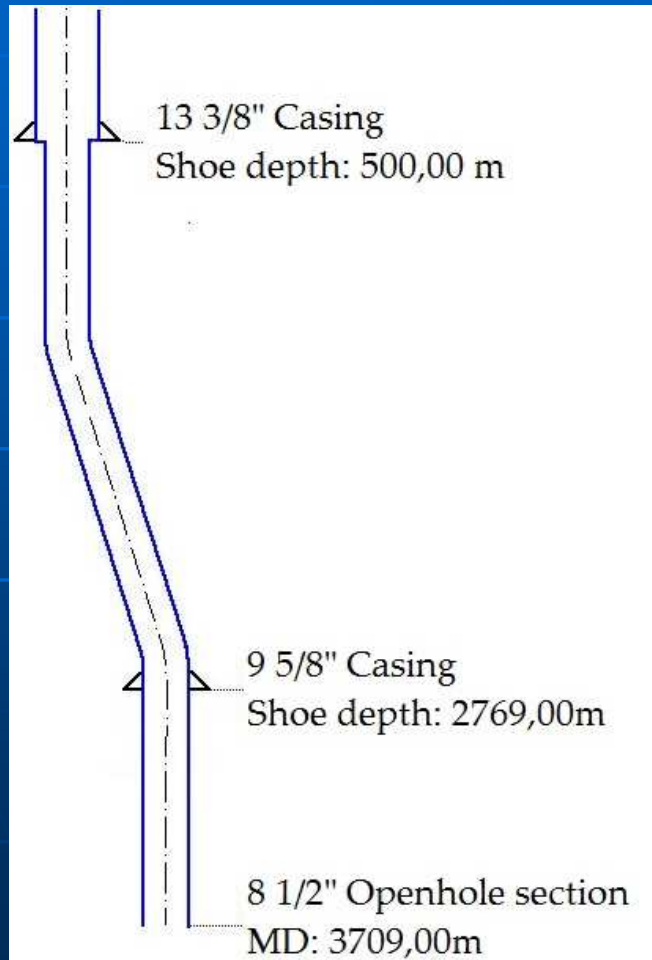


- S-shaped well
- Long radius build and drop section
- Build to  $17,6^\circ$  inclination from 1240 - 1406 m
- Hold section
- Drop to vertical from 2560-2729 m





# Candidate well



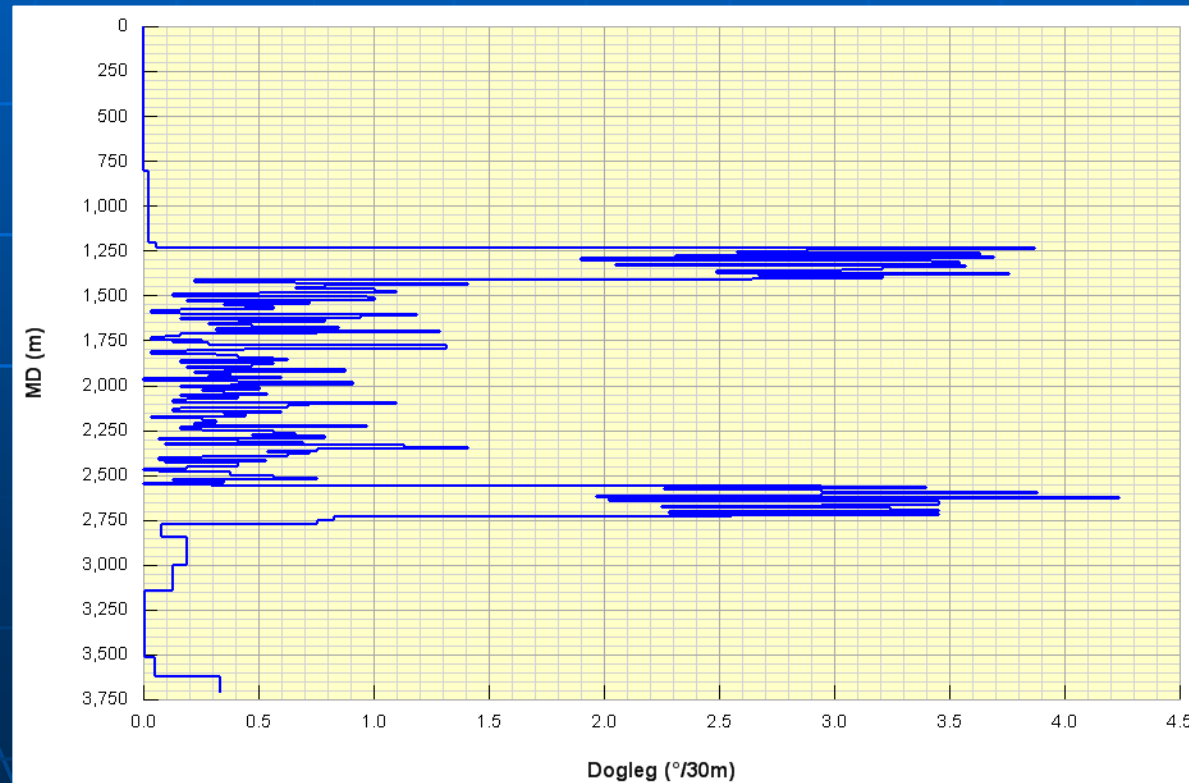




# Pre-simulation work

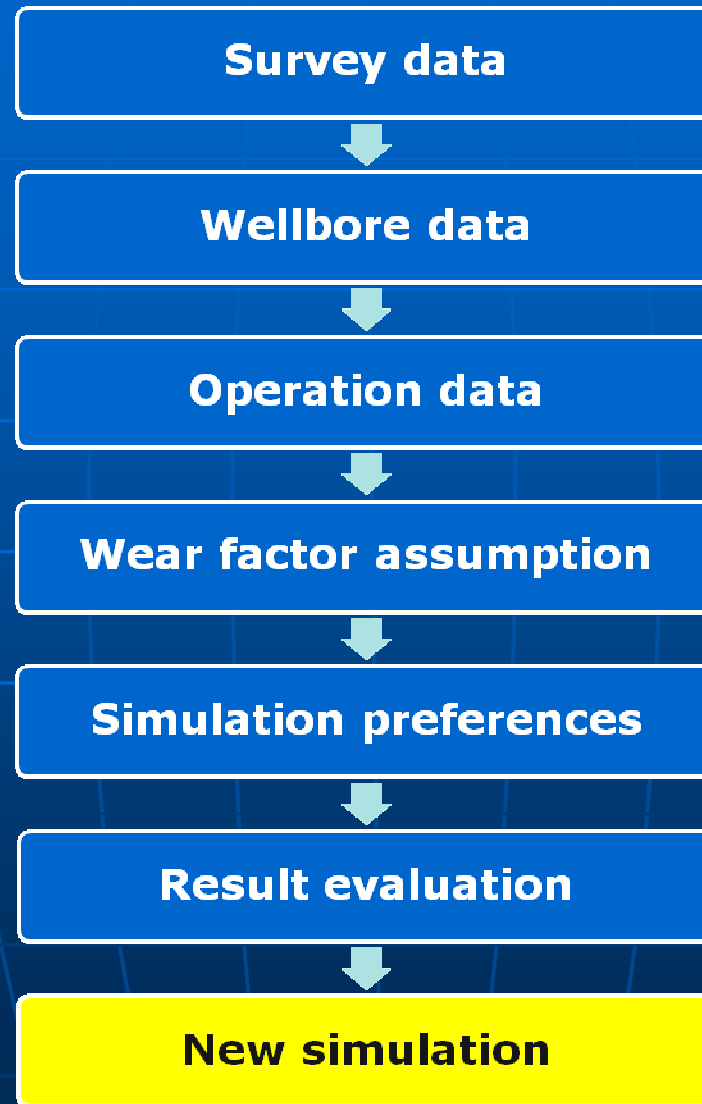


- Adding tortuosity, adjusting inclination and dogleg values





# Simulation workflow





# Simulation preferences

Model Options			
Wear factor input:		Single wear factor	
Single wear factor input:		5.00	
Wear from Drill pipe body/casing contact:		Not considered	
Buckling criteria:		Dawson and Paslay	
Burst and collapse:		API equation	
Buckling frictional force:		Helical frictional force not considered	
Bending stiffness:		Considered	
Operation General Data			
Tool joint OD		6.500 (in)	
Tool joint contact length		20.079 (in)	
Drill pipe joint length		9.600 (m)	
Drill pipe type/grade		NC50 (XH)	
Drilling parameters			
Mud weight		1,1 g/cm <sup>3</sup>	
Rotating RPM	Drilling	80 RPM	Average of rotating and sliding
	Reaming	80 RPM	After every stand
	Wiper trip	1 RPM	Every 300 m, 50 m overlap
Rate of penetration		4,5 m/h	
Weight on bit	Vertical section	4 t	
	Directional section	8 t	

# Wear factor

- Represents the energy required to remove a unit volume of casing material for a given set of conditions, function of:
  - Casing and tool joint materials
  - Drilling fluid composition

Tool Joint Material

☐ Hardmetal ☒ Steel ☐ Rubber Protector (Smooth) ☐ Rubber Protector (Fluted)

Drilling Fluids

☒ Water Based Mud  
☐ Oil Based Mud  
☐ Water  
☐ Brine  
☐ Air

Additives

☐ None  
☐ Barite  
☒ Limestone  
☐ Iron Oxide  
☐ HEC Polymer  
☐ XC Polymer

Wear factor range:  (E-10/psi)

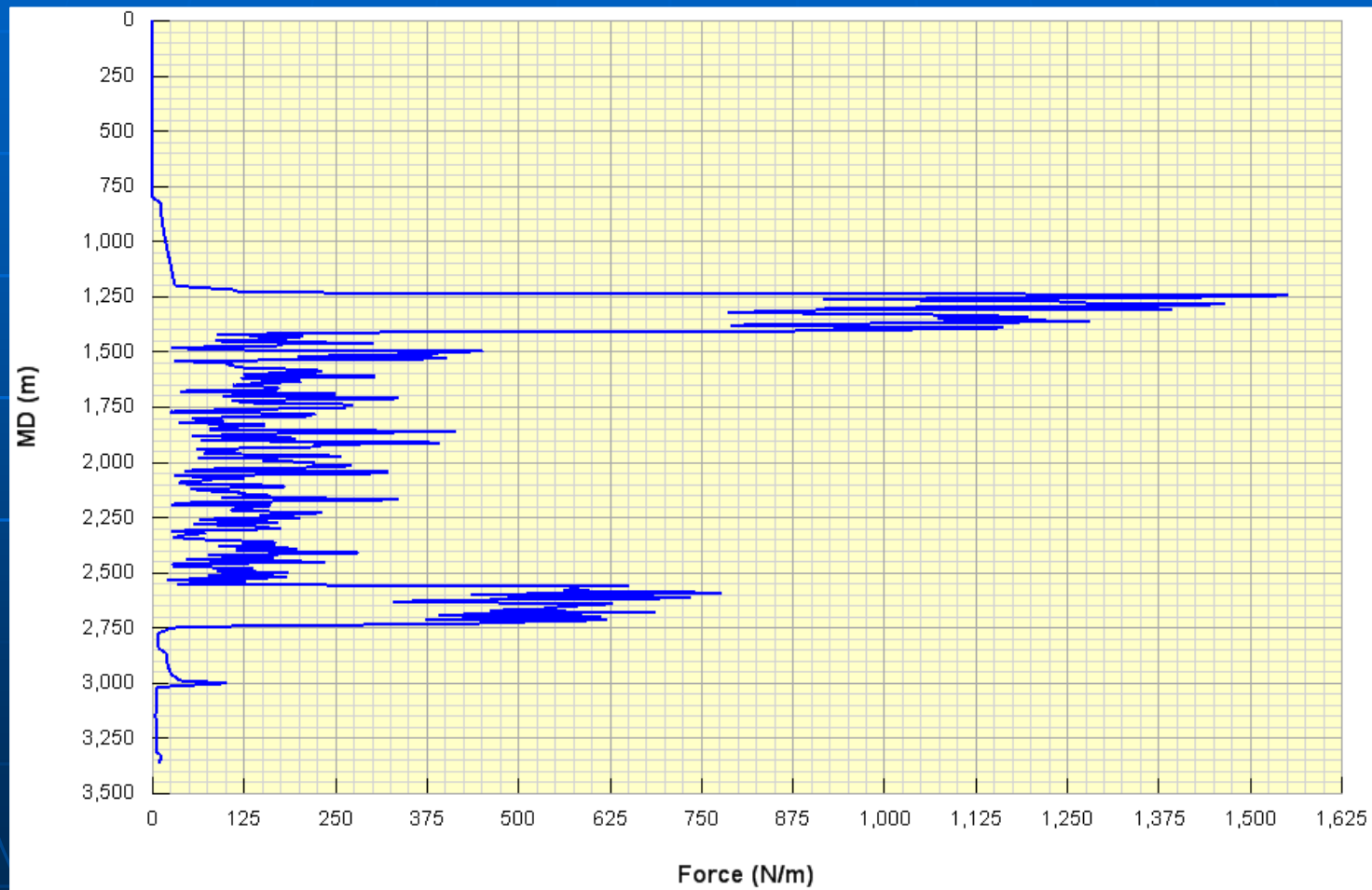
Suggested value:  (E-10/psi)



# Simulation results



## Normal force



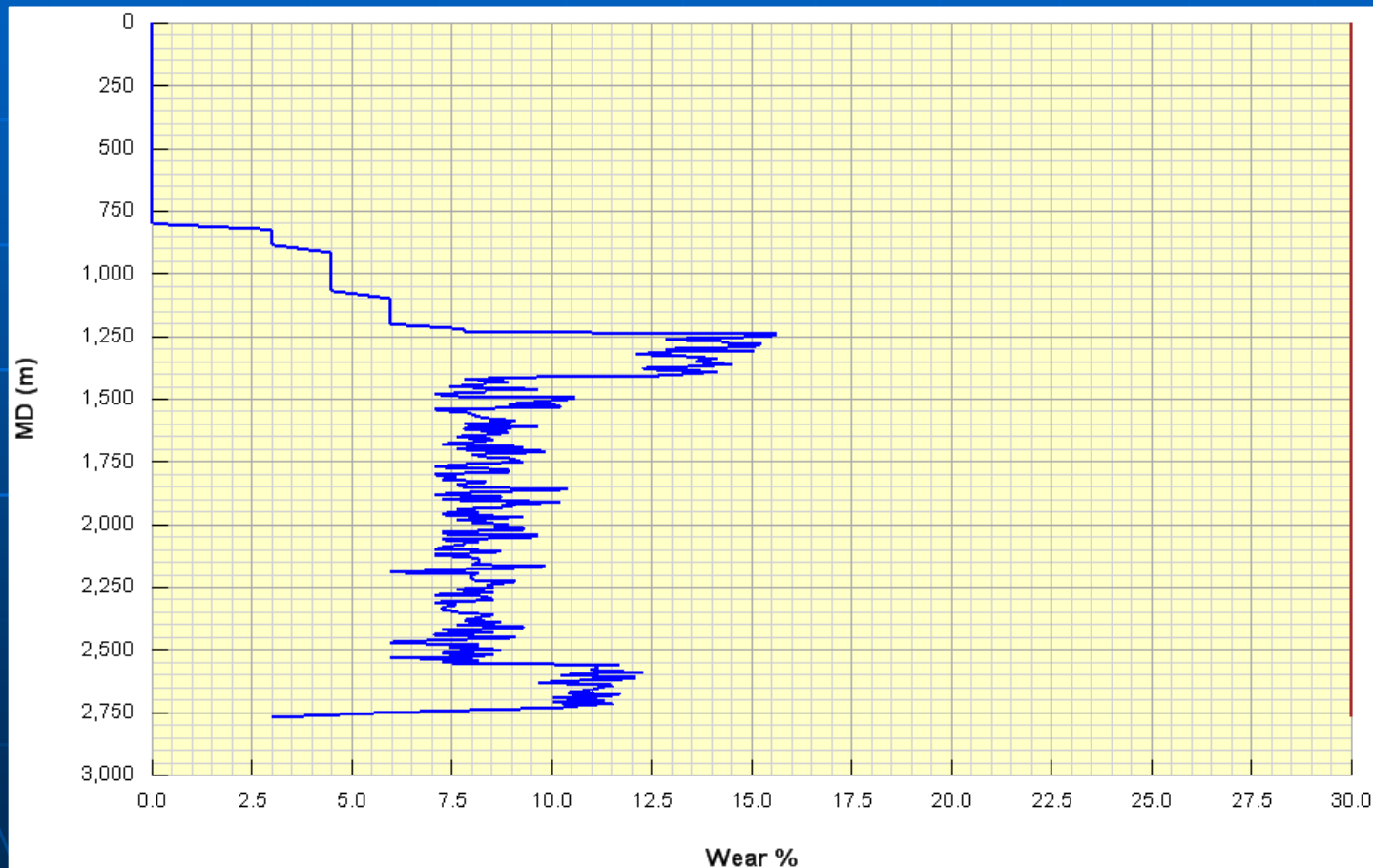




# Simulation results



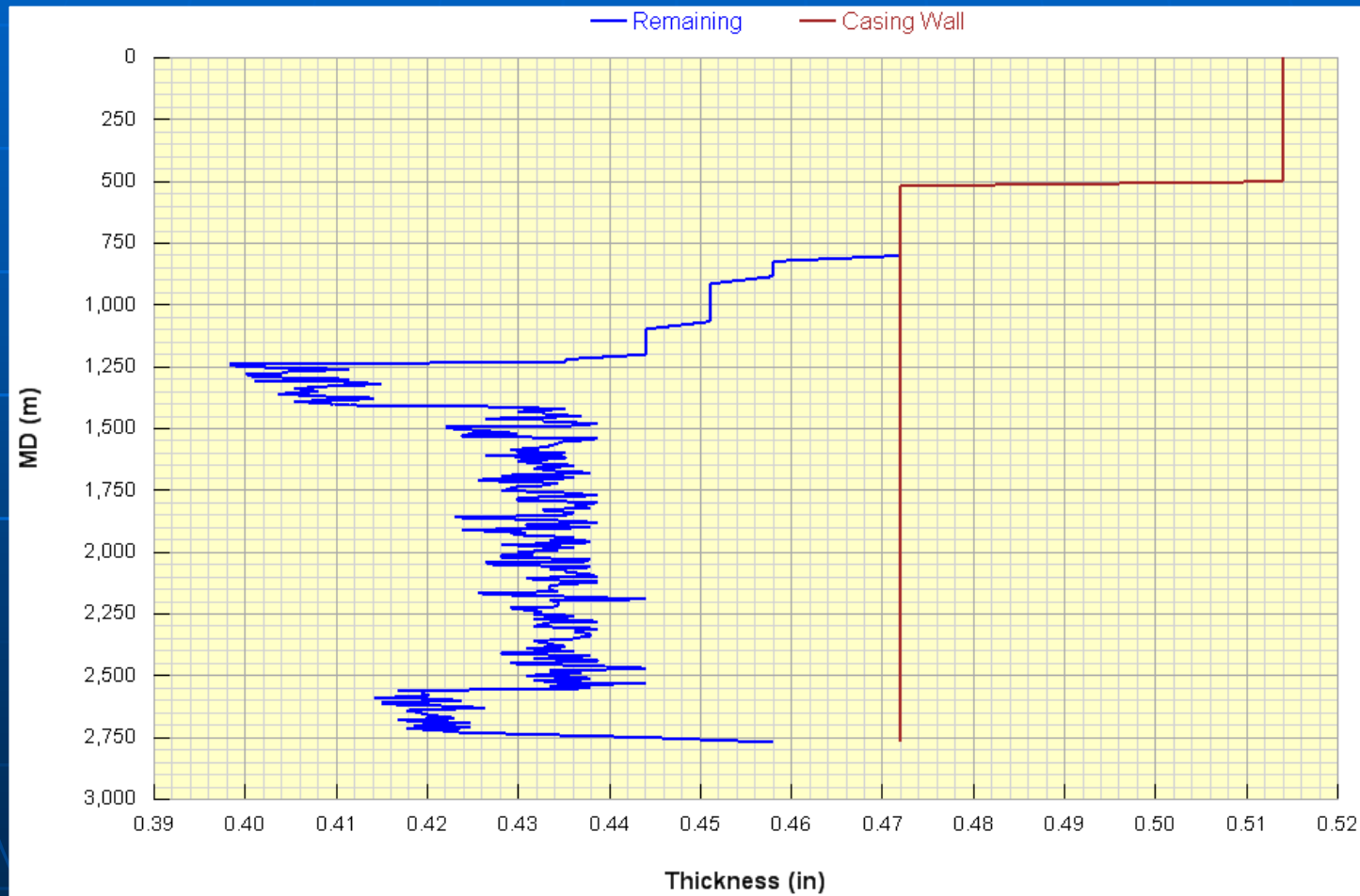
## Wear percentage





# Simulation results

## Reduction of casing wall thickness

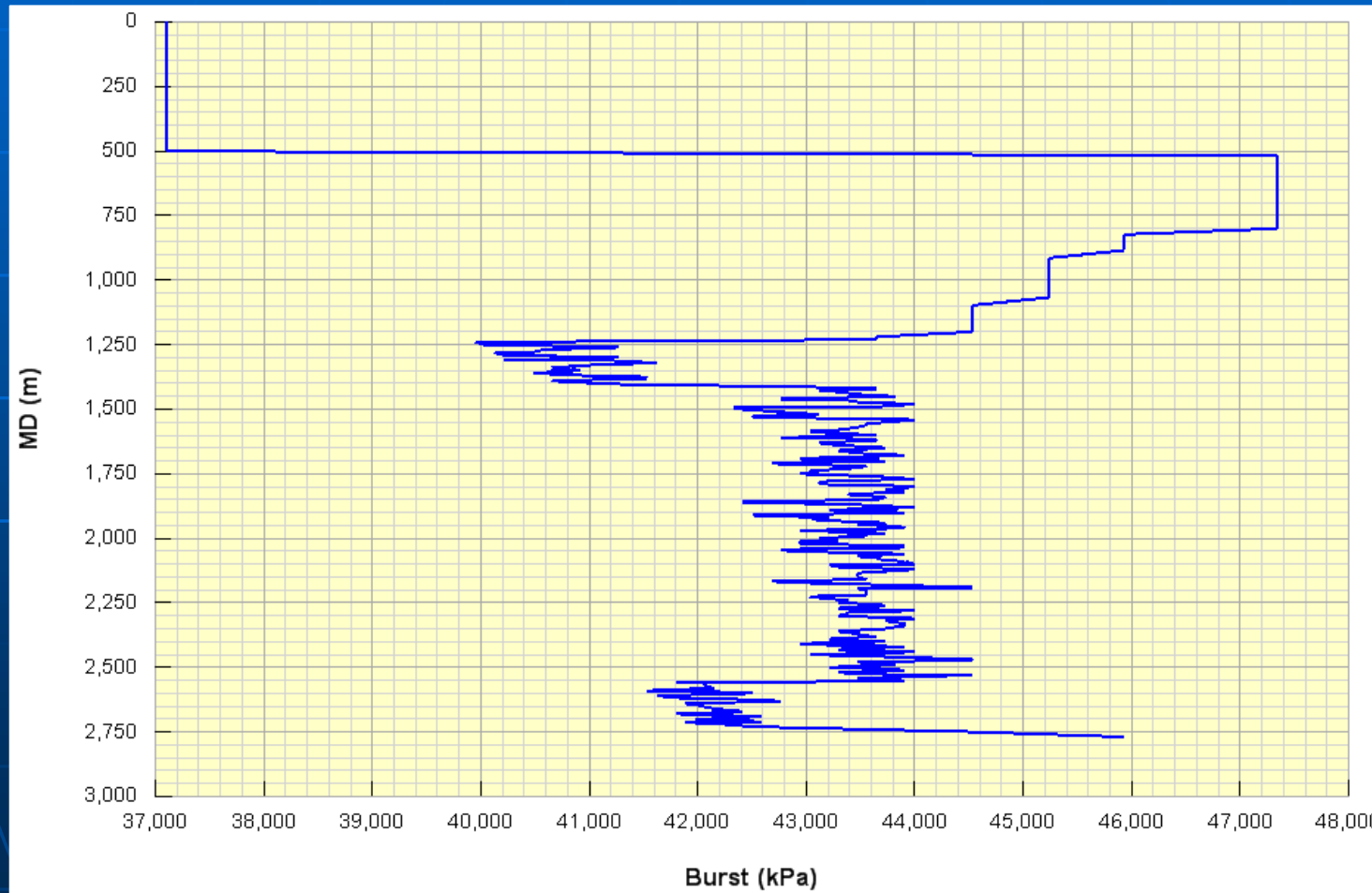




# Simulation results



## Burst pressure

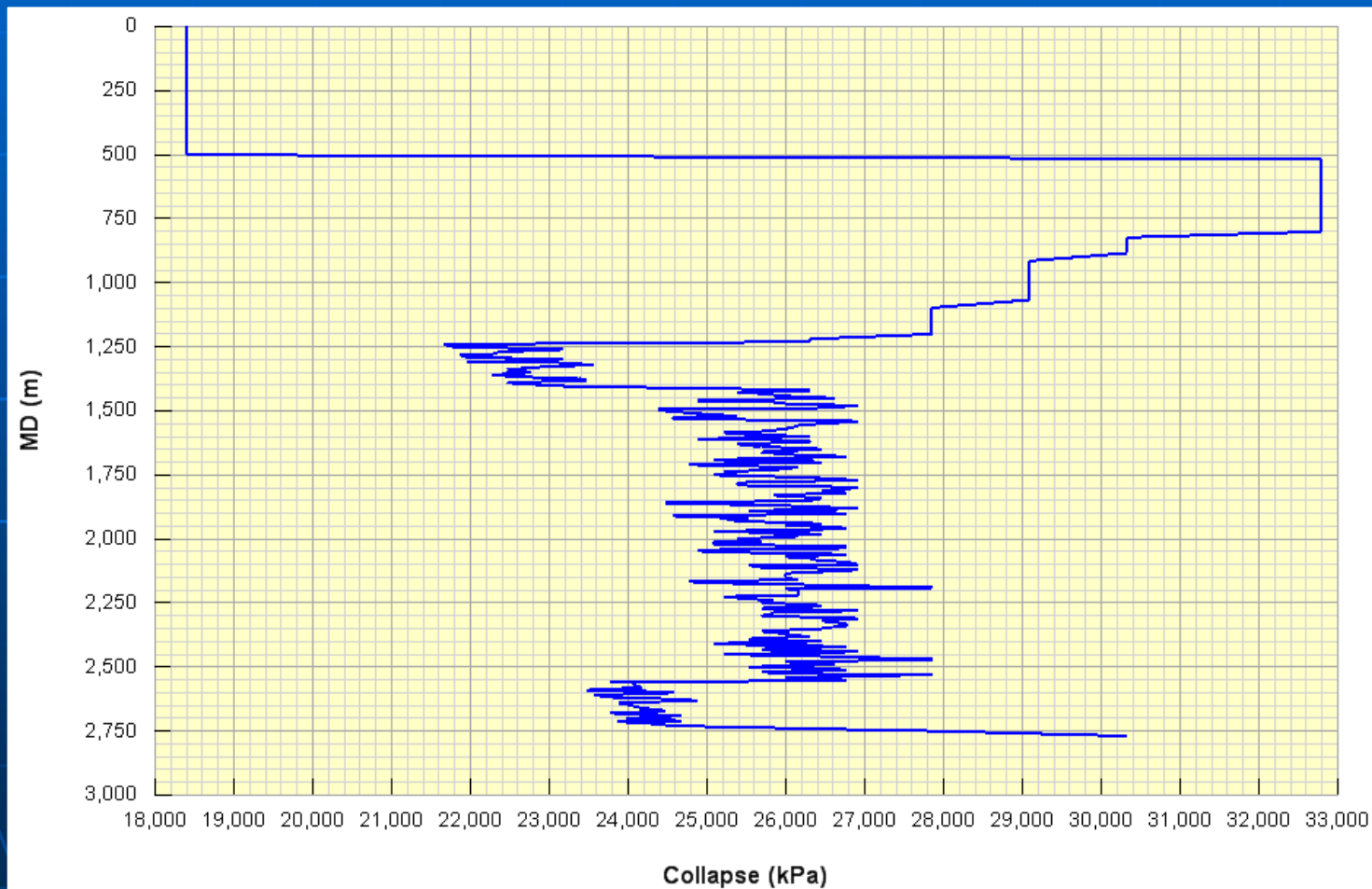




# Simulation results

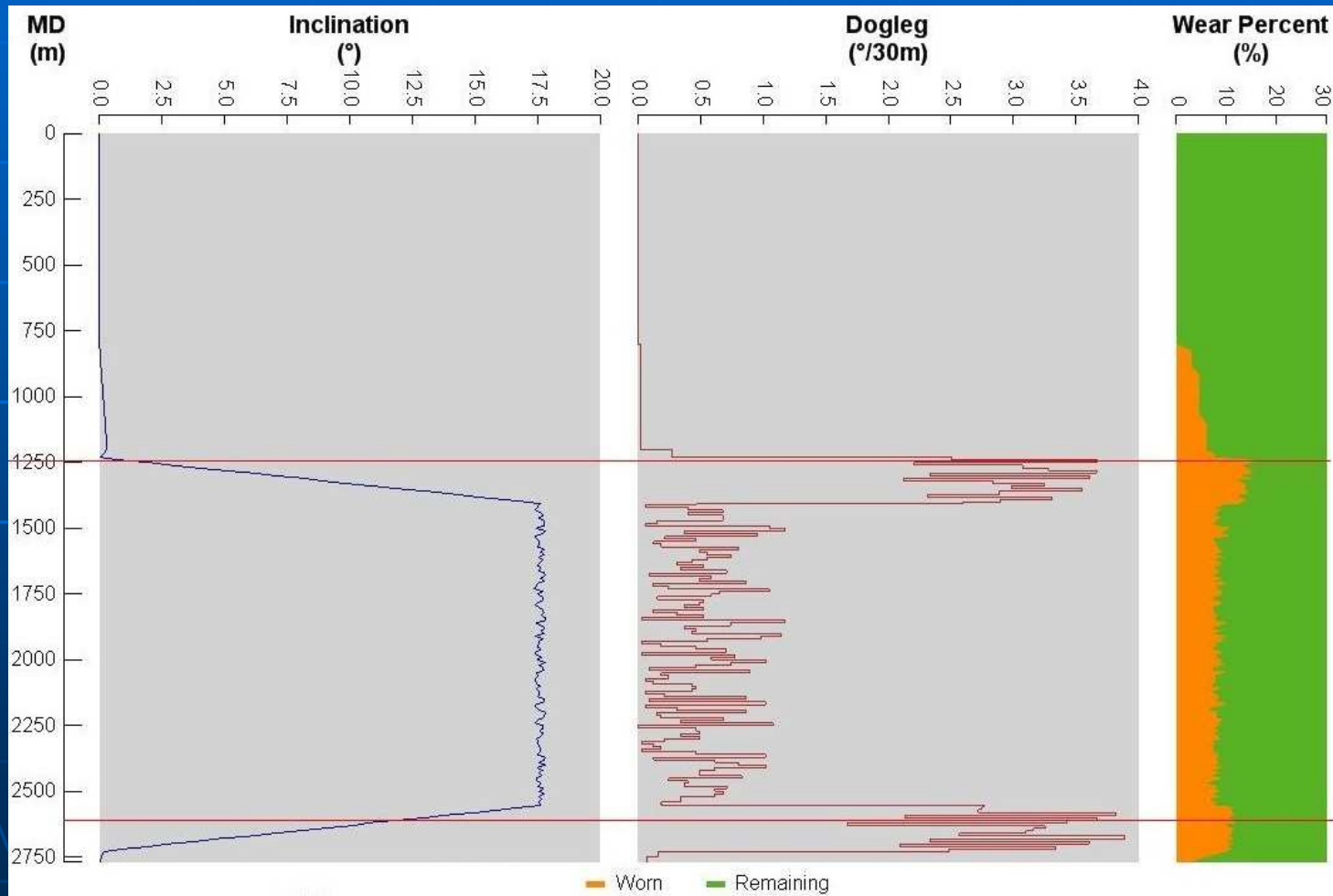


## Collapse pressure





# Simulation results







# Conclusions



- Highest amount of wear at the highest dogleg values, where the inclination/azimuth starts to change
- Considerable reduction in casing strength even with small doglegs
- Simulations can predict the amount of casing wear during the well design process
- Casing wear can be tracked during the drilling process
- State of casing can forecast future remedial operations necessary to maintain well integrity



# Thank You for your attention!

## Questions?